

CENTRIFUGAL UPBLAST ROOF EXHAUSTERS

Direct and Belt Driven Models VUDK and VUBK

DESIGNED AND ENGINEERED TO MEET INDUSTRY NEEDS

The Carnes Company centrifugal upblast fan provides a vertical discharge of air to meet general and specific HVAC ventilation needs. Applications include chemical process, laboratory fume removal or any other situation where it is required that contaminated air be exhausted away from supply air intakes and building roof lines.

The unique diffuser/support structure combined with the backwardly inclined median airfoil wheel and deep spun venturi enable the Carnes VU series upblast fans to operate at high static pressures (up

to 3 inches w.g.) as standard.

The deep spun venturi is precision matched to the wheel inlet to ensure maximum air flow along with protection from entry of adverse weather elements.

The air flow design of these fans has been thoroughly tested at Carnes' accredited laboratory.

Testing has also been conducted to ensure trouble-free startup and to ensure product durability and dependability of operation.



Direct Driven Model VUDK - Sizes 06 through 18

Carnes direct drive centrifugal upblast fans are available in six sizes with capacities from 150 to 4100 CFM. Certain direct drive units can be supplied with an optional electronic speed control which increases the fan's air flow flexibility. Direct driven fans require minimal maintenance and the one piece spun aluminum outer shroud simplifies interior unit cleaning. Maximum exhaust temperature for continuous operation is 150°F.

Belt Driven Model VUBK - Sizes 06 through 48

The Carnes series VUBK belt driven upblast fans are ideal for low to high air flows covering a range of static pressures, up to 3 inches, water gauge. This series features twelve sizes with air performance capacities of 230 to 31,000 CFM. Structural integrity is enhanced on the sizes 06 through 24 by incorporating the diffuser support framework while sizes 30 through 48 gain rigidity by utilizing a circular welded steel support frame. Housing construction one or two piece spun and shaped aluminum housing for ease of accessibility to the unit interior. Maximum exhaust temperature for continuous operation is 200°F.



▼ TYPICAL SPECIFICATIONS

Upblast exhaust ventilators shall be of the centrifugal belt or direct driven type. The motor compartment shall be constructed of heavy-gauge aluminum mounted on an independent support structure. The outer shroud shall have a rolled bead for added strength. The wheel and spun inlet venturi shall be a centrifugal design of non-sparking construction. For maximum performance and quiet, efficient operation, the wheel shall overlap the inlet venturi and have backward inclined median airfoil blades. The wheel shall be dynamically balanced to assure smooth and vibration-free rotation under maximum loading. The complete drive assembly, including the motor and the wheel, shall be mounted on vibration isolators. The motor and drives shall be factory mounted and all fans will be test run prior to shipment.

VUBK BELT DRIVE SERIES

Motor and drives shall be isolated from the exhaust airstream. Air for cooling the motor shall be supplied to the internal motor compartment through a vent tube from a location free from discharge contaminants. Motors shall be of the heavy duty type with permanently lubricated, sealed ball bearings. Motors shall be readily accessible for maintenance. Wheel shaft shall be ground, polished, coated with a rust inhibitive finish and mounted in heavy duty, permanently sealed pillowblock ball bearings which are capable of 200,000 hours of life, average operation. Drives shall be sized at a minimum of 165% of driven horsepower. Drive belts shall be oil-resistant, non-static and be capable of 25,000 hours of life, average operation. Sheaves shall be fully machined cast iron or pressed steel, keyed and securely attached to the shafts. Variable pitch motor sheaves shall be standard.

VUDK DIRECT DRIVE SERIES

Motors shall be isolated from the exhaust airstream. Air for cooling the motor shall be supplied to the internal motor compartment through a vent tube from a location free from discharge contaminants. Motors shall be of the heavy duty type with permanently lubricated, sealed bearings. Motors shall be readily accessible for maintenance. Wheels to be furnished with integral fitting for wheel puller.

The motor shall be factory wired to the disconnect junction box and a disconnect switch shall be supplied. A conduit chase shall be provided for running electrical wiring through the curb cap into the motor compartment.

Horsepower and noise levels shall not exceed the published values and oversized motors will not be acceptable. Performance ratings shall be AMCA licensed for Air and Sound.

Centrifugal power upblast ventilators shall be Carnes Model VUBK, belt drive, sizes 06 through 48, or Model VUDK, drive drive, sizes 06 through 18, as manufactured at Carnes Company of Verona, Wisconsin.

AMCA LICENSED AIR and SOUND DATA

Licensed to bear the AMCA Seal for both air and sound.

The Carnes Company certifies that the Models VU shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



UL OPTION

Models VUBK and VUDK are listed to UL Standard 705 and to CSA Standard C22.2 No. 113-12. File Number E27827. UL listing may be optional and must be specified when required.



**POWER
VENTILATOR**

FAN HOUSING

- Constructed with heavy-gauge aluminum.
- Designed for maximum weather protection, outer shroud prevents the entrance of inclement weather.
- Outer shroud beaded for rigidity.
- Fan plate designed to prevent the entrance of contaminated air and airborne particles into the motor compartment.
- Two piece motor cover design (lid and motor tube) allows easy access to motor, drives and bearings for maintenance.
- Drain opening.

MOTOR/ELECTRICAL

- UL listing under Standard 705 available as option on most models.
- Motors are UL recognized components supplied by nationally recognized manufacturers.
- Safety disconnect utility box mounted, switch and cover plate shipped loose for ease of field wiring.
- Sealed conduit chase complies with NEC, allows passage of electrical wire through curb cap into motor compartment.
- Motor through 10 HP mounted as standard.

MOTOR SUPPORT ASSEMBLY

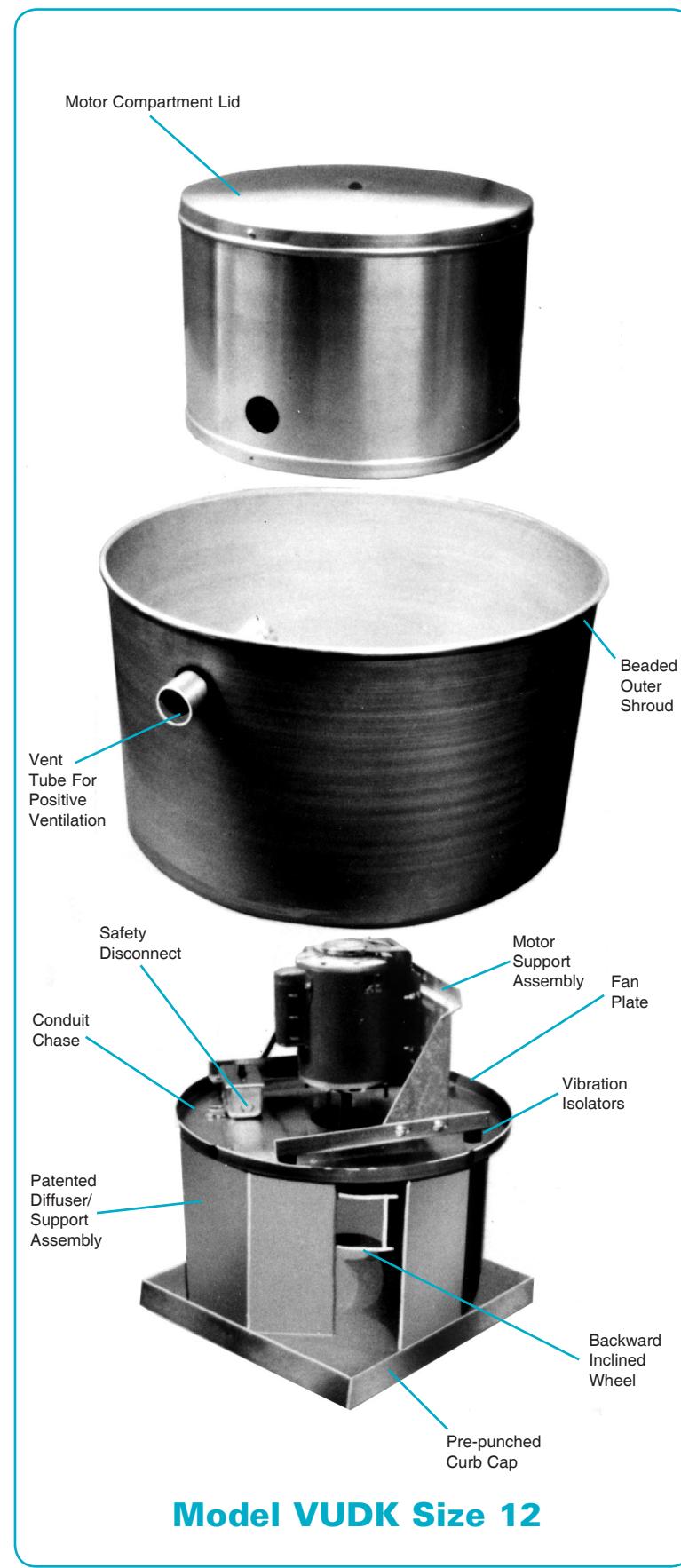
- Bolted, heavy-gauge material.
- Easily adjustable belt tension.
- Motor plate accommodates multiple motor frames.
- Isolated from fan plate to reduce vibration and noise transmission.
- Allows horizontal adjustment of wheel
- Electrically grounded to meet NEC and UL requirements.

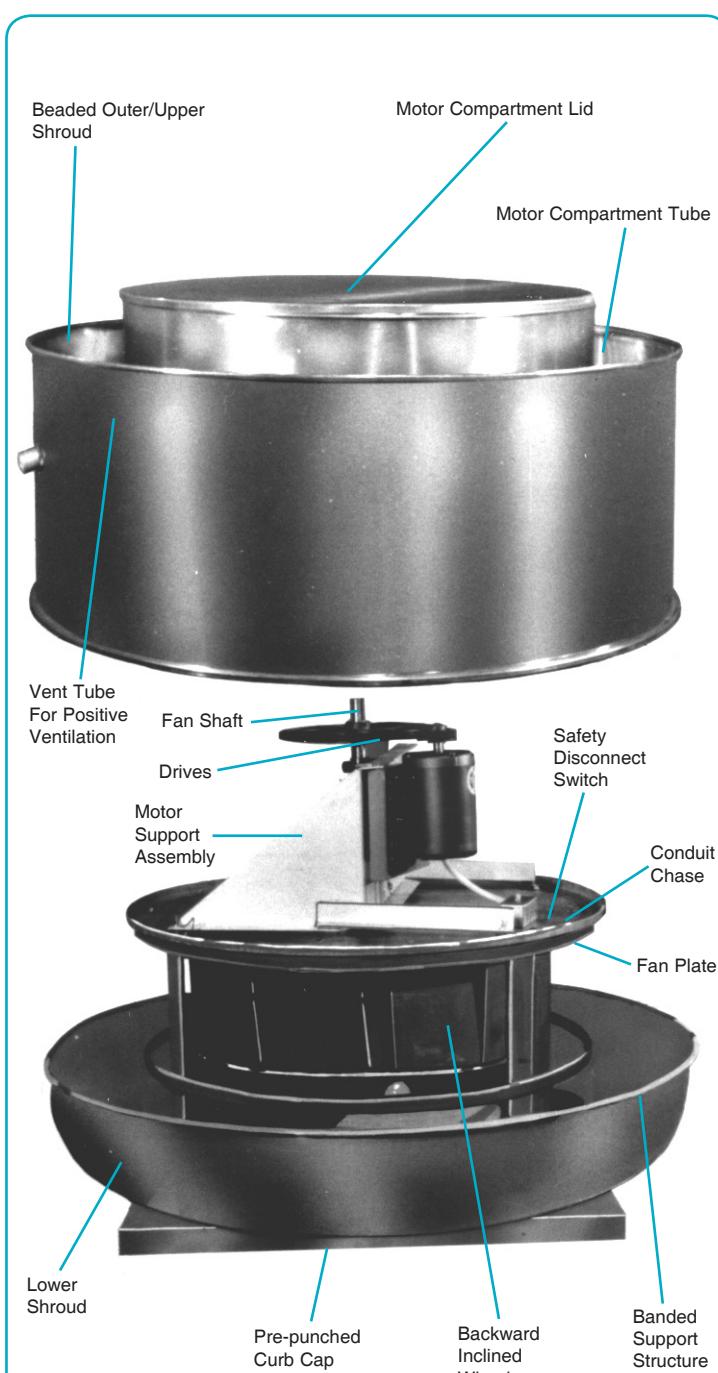
MOTOR COMPARTMENT/TUBE

- Vent tube provides positive motor cooling to maximize motor life.
- Easily removable lid and tube utilize durable threaded fastener retainers.
- Fan plate isolates motor compartment from contaminated exhaust air.
- Opening around shaft sized to allow optimum air passage to ensure proper motor compartment cooling.

BIRDS SCREEN

- 1/2" by 1/2" heavy-gauge welded galvanized birds screen attached to unit with easily removable fasteners.
- Birds screen has a minimal effect on air and sound performance.

**Model VUDK Size 12**



Model VUBK Size 30

BEARINGS/SHAFT

- Eccentric locking collar bearings standard on sizes 06-18.
- Dual bearings utilized to properly support the fan shaft.
- Prelubricated sealed, self-aligning.
- Rated at 200,000 hours average operation.
- Polished CRS fan shaft with rust inhibitive coating.

DRIVES

- Selected for 165% of the motor horsepower.
- Adjustable V-belt drives with oil resistant non-static conducting belts.
- Two belts standard on units 5 HP and larger.
- Factory preset fan RPM.
- Adjustable sheaves allow for final air system balancing.

WHEEL

- Backward inclined wheels constructed of non-corrosive or coated heavy-gauge material. Wheel sizes 6-24 are aluminum, above 24 are steel.
- Usage of cooling fins on fan wheel backplate draws cooling air down over the motor facilitating motor longevity while motor remains out of the airstream.
- Self-limiting power characteristics.
- Dynamically balanced and test run in each individual unit.

SUPPORT STRUCTURE**Sizes 06 - 24**

- Galvanized or aluminum patented diffuser provides structural integrity and protection against weather penetration.
- Self-sealing diffuser fasteners prevent leakage.

Sizes 30 - 48

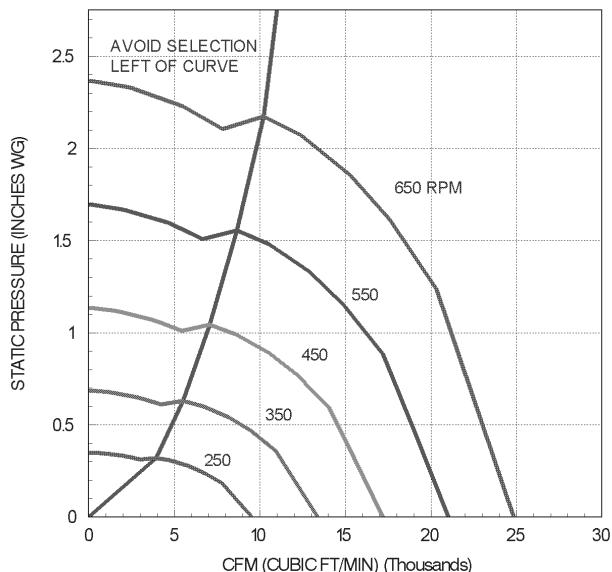
- Heavy-gauge coated steel circular bands welded together for structural strength and unit rigidity.

CURB CAP

- One piece construction with fastened/welded, overlapping corners to ensure strength.
- Pre-punched mounting holes for ease of installation.
- Support structure attached with self-sealing fasteners.
- The deep spun venturi is precision matched to the wheel inlet to ensure maximum air flow along with protection from entry of adverse weather elements.

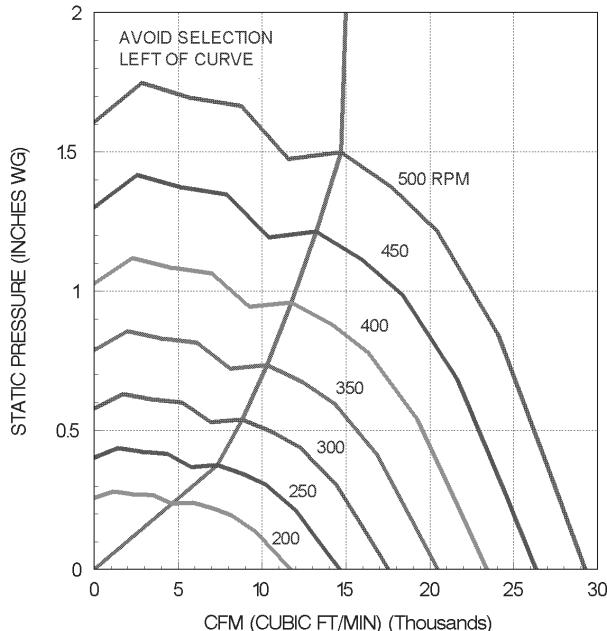
VUBK 42

AIR PERFORMANCE



VUBK 48

AIR PERFORMANCE



VUBK 42

SOUND PERFORMANCE

RPM	SP INCH W.G.	SOUND POWER RE 10 ⁻¹² WATTS								
		OCTAVE BANDS								LWA
215	.000	68	67	63	60	58	59	51	42	64
275	.000	75	73	70	67	63	65	59	51	71
	.375	72	68	63	61	58	54	48	42	64
335	.000	82	79	76	72	69	69	66	57	76
	.250	82	78	73	69	66	67	62	50	73
	.500	80	75	70	67	64	61	56	48	70
390	.000	87	83	80	76	73	71	71	62	80
	.375	87	82	77	72	70	69	67	55	77
	.750	86	78	74	70	68	64	59	52	73
445	.000	91	87	84	80	76	73	75	67	83
	.375	91	86	82	76	74	72	73	62	81
	.750	91	84	79	74	72	69	67	58	79
	1.000	91	82	78	73	71	68	62	56	77
500	.000	95	90	87	83	80	75	79	71	86
	.500	95	90	85	79	77	74	77	66	84
	.750	95	89	84	78	76	73	75	64	83
	1.000	95	87	83	77	75	72	70	62	82
	1.250	96	86	81	76	74	71	66	60	80

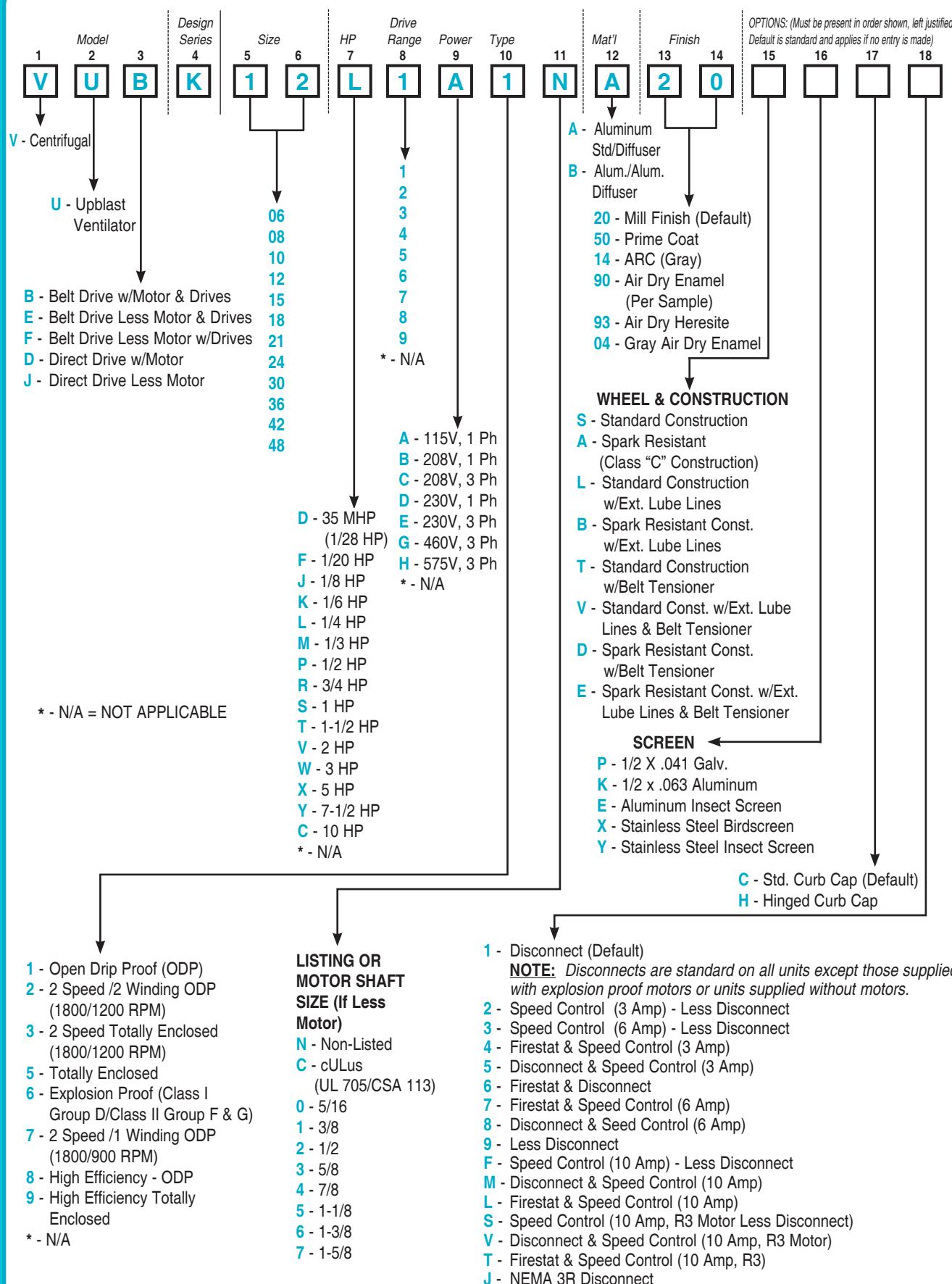
The sound power level ratings shown are in decibels, referred to 10⁻¹² watts calculated per AMCA Standard 301. Values shown are for inlet L_{wi} sound power levels for installation Type A free inlet, free outlet. Ratings do not include the effects of duct end correction. The A-weighted sound ratings shown have been calculated per AMCA International Standard 301.

VUBK 48

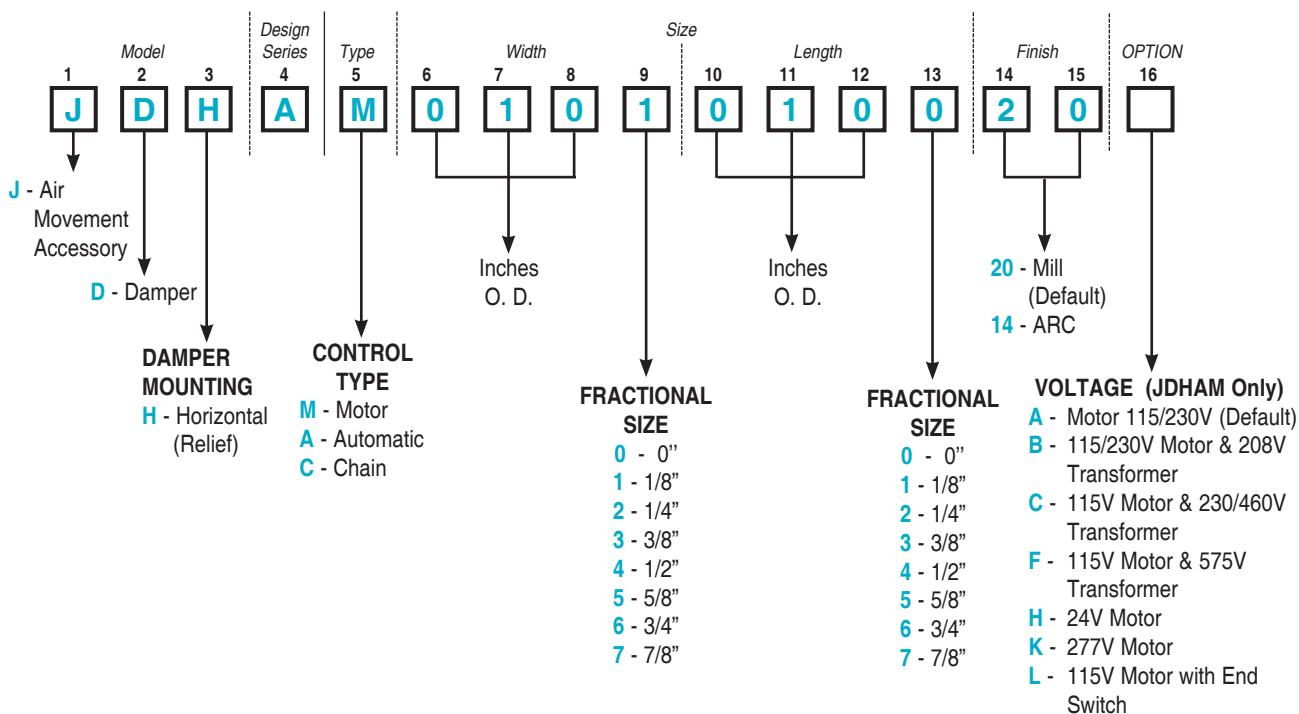
SOUND PERFORMANCE

RPM	SP INCH W.G.	SOUND POWER RE 10 ⁻¹² WATTS								
		OCTAVE BANDS								LWA
200	.000	77	69	65	63	59	59	52	44	66
250	.000	83	77	72	69	65	64	59	52	72
	.250	82	74	66	64	62	60	53	45	68
300	.000	89	84	77	73	70	68	65	58	77
	.250	89	82	73	69	68	66	62	52	74
	.500	89	81	72	67	67	64	59	51	73
350	.000	93	89	81	77	74	71	70	63	81
	.375	94	87	78	72	71	69	66	57	78
	.625	94	87	77	70	71	68	64	56	77
	1.000	97	94	85	80	78	74	74	67	85
400	.250	98	93	83	77	76	73	73	64	83
	.500	98	92	82	74	75	72	71	62	82
	.750	99	92	81	73	74	71	68	60	82
	1.000	99	98	89	84	81	77	77	71	88
450	.250	100	97	88	81	79	76	76	69	87
	.500	100	96	87	79	78	76	75	67	86
	.750	101	96	86	78	77	75	73	65	86
	1.000	101	96	86	77	77	74	71	64	85

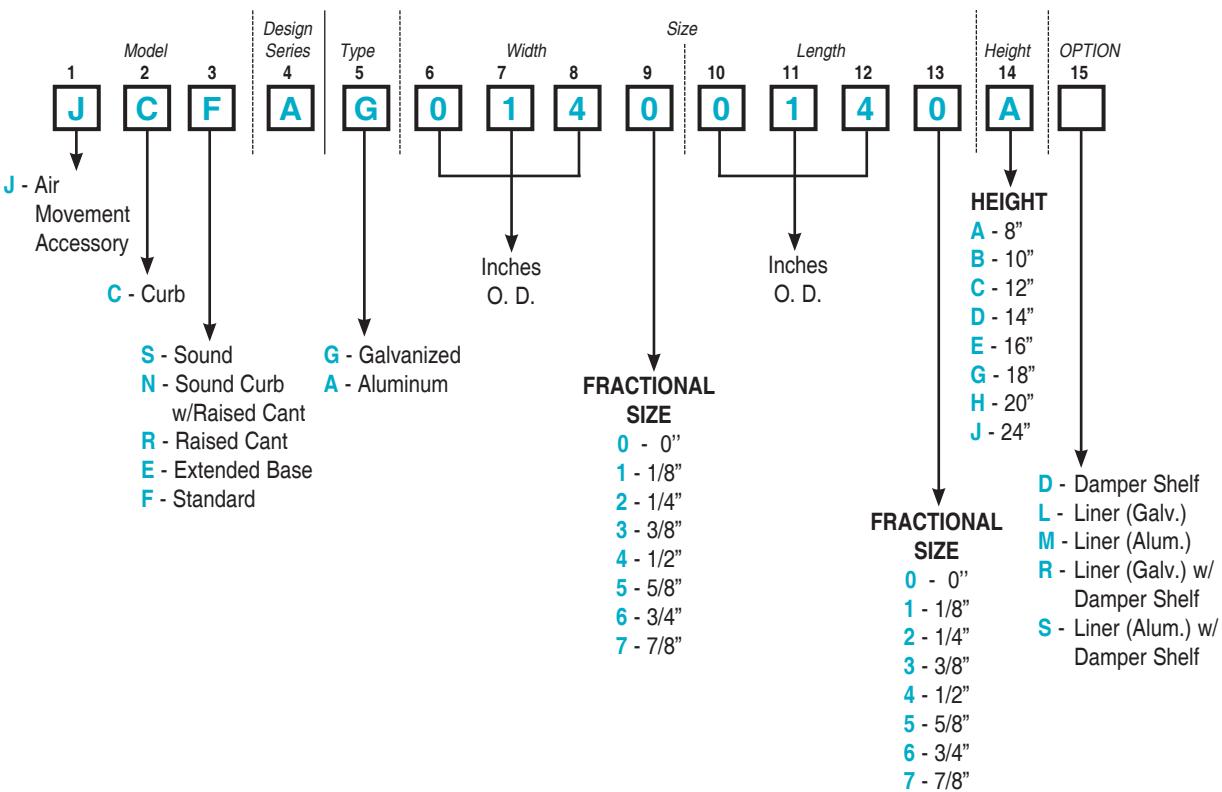
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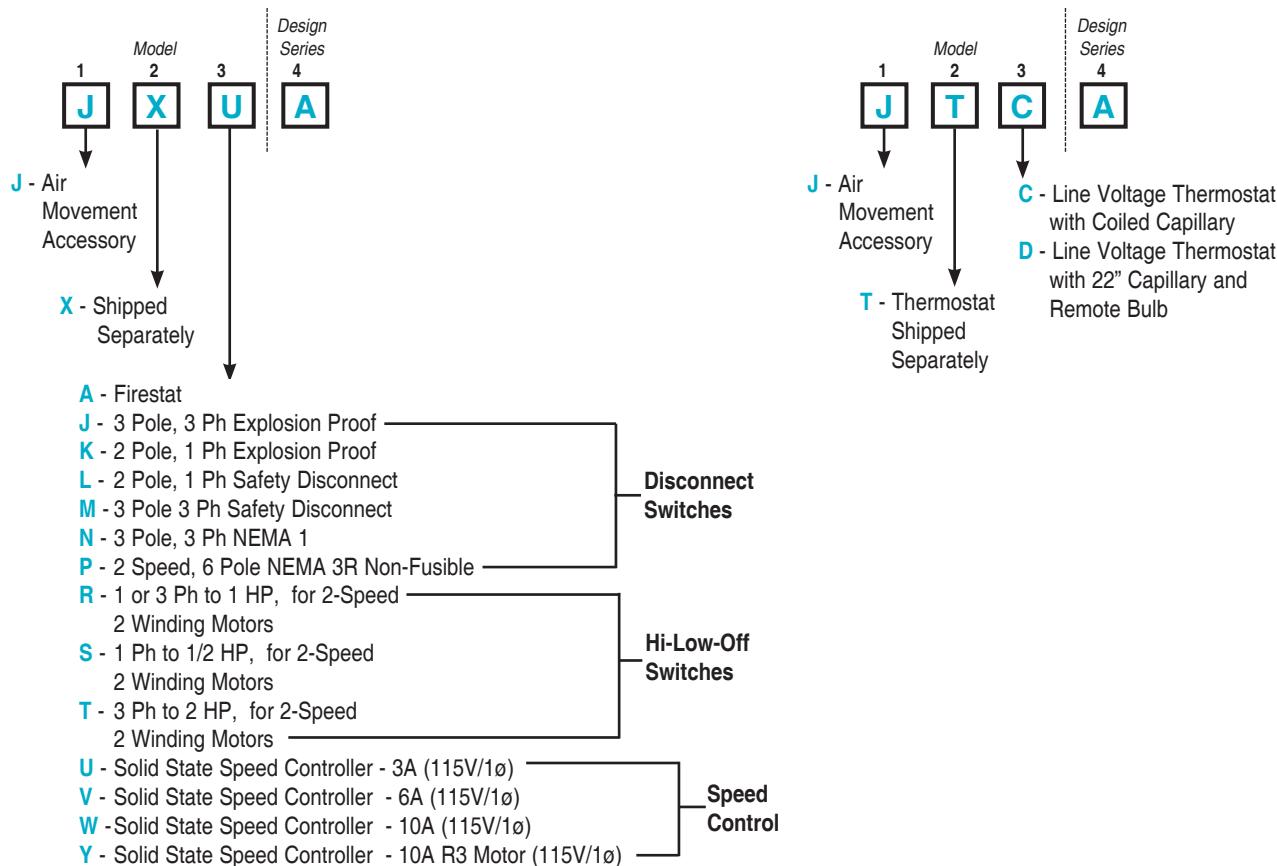
▼ Dampers



▼ Curbs



▼ Electrical Accessories



▼ Curb Cap Adapters

